

Work Order ID 51962

September 10, 2009 2:59:23 PM



Page 1

Item ID: D3926-1

Revision ID: A

Item Name: Wedge

Start Date: 9/14/09 Start Qty: 4.00

Required Date: 9/24/09 Req'd Qty: 4.00

Reference:

Approvals: Process Plan: *PO*

Date: *09-9-10* Tooling:

QC:

Date: SPC (Y/N):

Cust Item ID:

Customer:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3926

Rev A

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3926

Dwg Rev: *A*

Prog Rev: *A*

2-Deburr if necessary

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

13 9-9-16

13 9-9-16

(6)

Work Order ID 51962

September 10, 2009 2:59:24 PM

Page 2

Item ID: D3926-1

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Start Date: 9/14/09

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Reference:

Approvals:

Process Plan:

Date:

QC:

Date:

Tooling:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

⇒ Solorio

0.00

(x6)

φ

QC

Memo

Quality Control

130

0.00

SS 09/09/17

0.00

6

φ

Small Fab

Memo

Small Fab

1- Deburr if necessary

140

QC5- Inspect part completeness to step on W/O

0.00

⇒ Solorio

0.00

(x6)

φ

QC

Memo

Quality Control

Work Order ID 51962

September 10, 2009 2:59:24 PM



Page 3

Item ID: D3926-1

Accept



Setup Start



Revision ID: A

Item Name: Wedge

Stop



Start Date: 9/14/09 Start Qty: 4.00



Cust Item ID:

Required Date: 9/24/09 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

150

Identify as per dwg & Stock Location: *BA*

0.00



Packaging

Memo

0.00

Packaging

9/19/18 (6x) SP

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*09/09/21 [Signature]
MF 09-09-18*

Picklist Print

September 10, 2009 2:59:23 PM

Page 1

Work Order ID: 51962

Parent Item: D3926-1RevA

Parent Item Name: Wedge


Comments:

Start Date: 9/14/09

Required Date: 9/24/09

Start Qty: 4.00

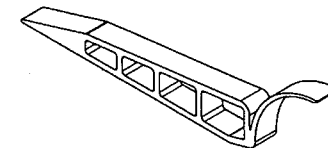
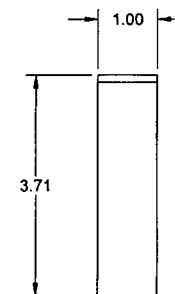
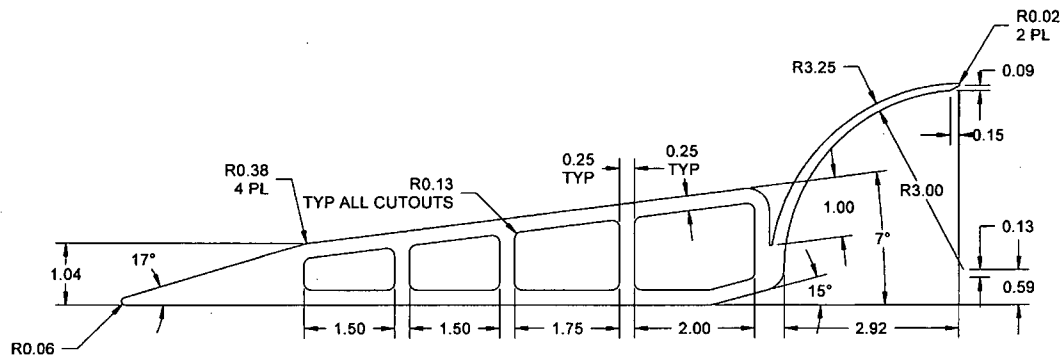
Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MUHMWB10		Purchased	No			100	sf	407.5429	1.5196	2.2794		
												
UHMW 1" Black												

B9-9-16

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	326.5752	
112186	126.5752	
112514	200	
Main Warehouse		
ST	80.9677	
108762	11	
109186	5	
110520	8	
110721	14.88	
111354	42.0877	

110721



D3926-1 WEDGE

RELEASED

NOTES:

- 1) MATERIAL: 1.00" UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
REF DART SPEC MUHMBW10
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3926-1" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.25 lbs

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SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

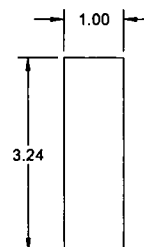
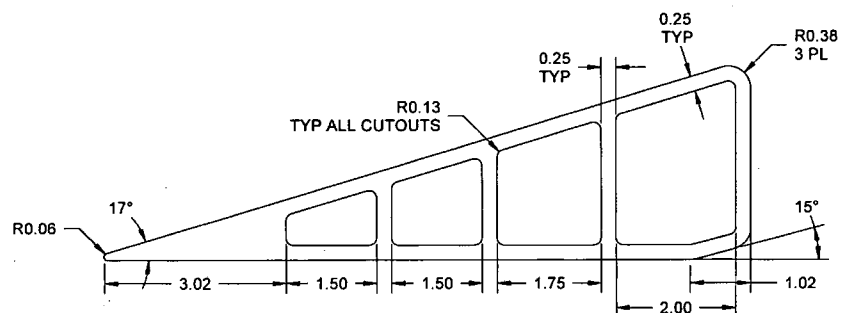
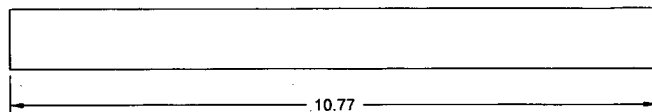
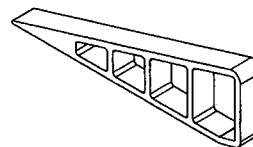
NO. 51963

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE		09.07.23
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MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.23		

DART AEROSPACE USA, INC.
PORT HADLOCK, WA

DRAWING NO. **D3926** REV. A
SHEET 1 OF 2
TITLE **WEDGE** SCALE NTS

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D3926-3 WEDGE

519622

RELEASED
9/16/17

- NOTES:**
- 1) MATERIAL: 1.00" UHMW BLACK TIVAR 1000 VIRGIN MATERIAL
REF DART SPEC MUHMB10
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3926-3" AND B/N USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.25 lbs

DESIGN	AS	DART AEROSPACE LTD	
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CHECKED	ALS	DRAWING NO.	REV. A
MFG. APPR.	FE	D3926	SHEET 2 OF 2
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DE APPR.	MS	WEDGE	NTS
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